

Work Order ID 54334 ~~5434~~ *split*



Page 1

December 8, 2009 8:46:36 AM

Item ID: D3784-044

Accept



Setup Start



Revision ID:

Item Name: Seat Support Assembly, RH *128*

Stop



Start Date: 08/12/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan: *BP*

Date: *08-12-8*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3784

Rev B

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

EP 10/01/12 (12)

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

1-assemble as per dwg D3784-1****Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented down****
****Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented forward****

EP 10/01/12 (8)

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

EP 10/01/14 (3)

Work Order ID 54334

December 8, 2009 8:46:36 AM



Page 2

Item ID: D3784-044

Accept



Setup Start



Revision ID:

Item Name: Seat Support Assembly, RH

Stop



Start Date: 08/12/2009 Start Qty: 20.00

Required Date: 16/12/2009 Req'd Qty: 20.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

0.00

Packaging

SS

10/1/24

8

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/18 HJ

MF 10-1-18

Picklist Print

December 8, 2009 8:46:40 AM

Page 1

Work Order ID: 54334

Parent Item: D3784-044

Parent Item Name: Seat Support Assembly, RH

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	-------------	--------------------------	---------------	----------------	--------

AN525-10R20

Purchased

No

110

Each

96.0000

80.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

96

109752

96

AN960JD10L

Purchased

No

110

Each

5,439.000

80.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5439

101291

16

104885

153

105793

236

109632

276

110985

4758

D3763-041

Manufactured

No

110

Each

6.0000

40.0000



End Fitting Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

46156

6

EP 10/01/12
M113524 (48x)

EP 10/01/12

22
26
EP 10/01/12

B54314 (17x)

Picklist Print

Page 2

December 8, 2009 8:46:40 AM

Work Order ID: 54334



Parent Item: D3784-044



Parent Item Name: Seat Support Assembly, RH

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3763-044

Manufactured

No

110

Each

0.0000

20.0000



End Fitting Assembly, RH

B54319 (12x)



ES10/01/12

D3770-1

Manufactured

No

110

Each

13.0000

20.0000



ES10/01/12

Tube

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

45868

13

B54316 (12x)

D3770-3

Manufactured

No

110

Each

20.0000

20.0000



ES10/01/12

Tube

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

20

42963

5

45869

15

B54318 (12x)

December 8, 2009 8:46:40 AM

Shop Packet Print

Page 2

Picklist Print

December 8, 2009 8:46:40 AM

Page 3

Work Order ID: 54334



Parent Item: D3784-044



Parent Item Name: Seat Support Assembly, RH

Start Date: 08/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L3

Purchased

No

110

Each

2,739.000

80.0000



Nut

EP 10/01/12

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2739

110844

32

111274

27

111668

188

112314

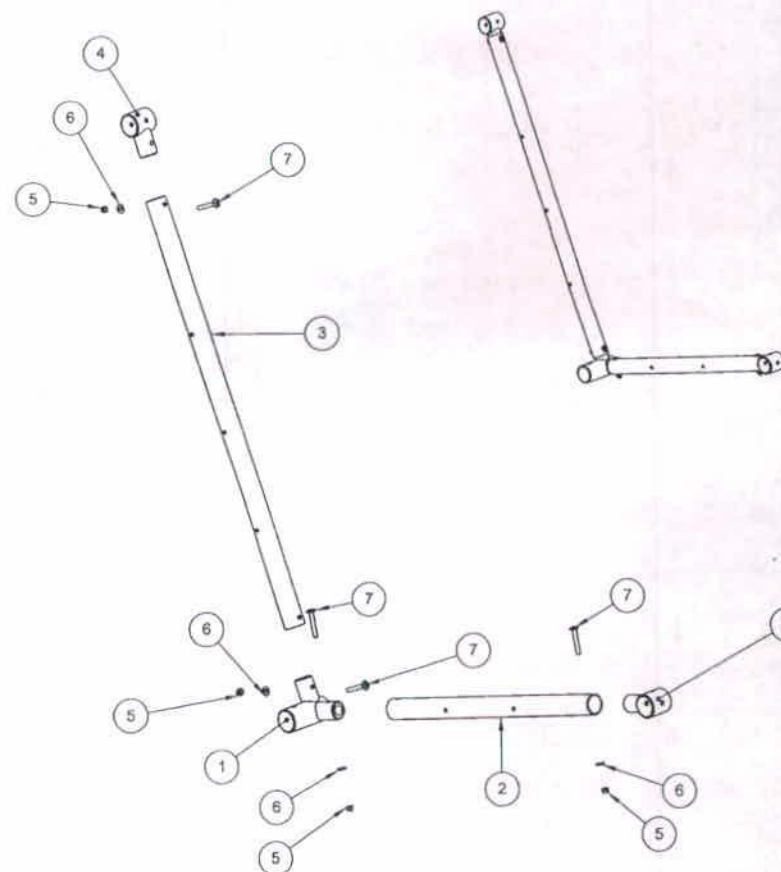
1992

112385

500

48

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3763-044	END FITTING ASSY, RH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	MS21042L3	NUT	4
6	NAS1149D0332J	WASHER (AN960JD10L)	4
7	AN525-10R20	SCREW	4

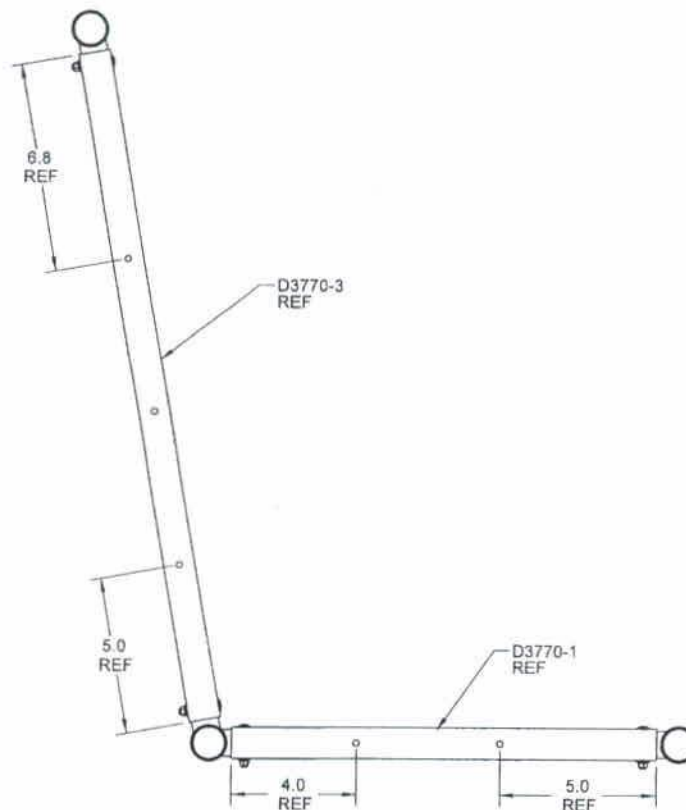


D3784-044 SEAT SUPPORT ASSY, RH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B SHEET 4 OF 5
DRAWN	HS		
CHECKED	HS	DRAWING NO. D3784	TITLE SEAT SUPPORT ASSEMBLY
MFG. APPR.			SCALE NTS
APPROVED			
DE APPR.			
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D3784-044 SEAT SUPPORT ASSY, RH

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	PH	D3784	SHEET 5 OF 5
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	SEAT SUPPORT ASSEMBLY	NTS
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